

STC – FRESAS DE ROSCAR

Fresas de roscar sin chaflán para roscas ISO métrica



Cat.-Nr. 53830

Code-No.	d ¹	P mm	d ¹ mm	d ² mm	dk mm	l ¹ mm	l ² mm	Z	€/ precio neto
6,000	M 6	1,000	4,800	6,000	5,00	54,000	13,500	3	130,11
8,000	M 8	1,250	6,400	8,000	6,80	62,000	18,100	3	142,88
10,000	M 10	1,500	7,950	10,000	8,50	74,000	21,800	3	156,96
12,000	M 12	1,750	9,950	10,000	10,20	74,000	25,400	4	192,68
14,000	M 14	2,000	11,200	12,000	12,00	90,000	31,000	4	219,50
16,000	M 16	2,000	12,800	14,000	14,00	90,000	35,000	4	247,45
20,000	M 20	2,500	14,950	16,000	17,50	102,00	41,300	4	283,18

- Con refrigeración axial.
- Para uso universal en casi todos los materiales.

Fresas de roscar sin chaflán para rosca ISO métrica fina



Cat.-Nr. 53830

Code-No.	d ¹	P mm	d ¹ mm	d ² mm	dk mm	l ¹ mm	l ² mm	Z	€/ pce Net
8,005	M 8 x 1	1,000	6,400	8,000	7,00	62,000	17,500	3	146,69
10,005	M 10 x 1	1,000	7,950	10,000	9,00	74,000	21,500	3	168,39
10,006	M 10 x 1,25	1,250	7,950	10,000	8,80	74,000	21,900	3	174,44
14,007	M 14 x 1,5	1,500	11,200	12,000	12,50	90,000	30,800	4	214,30
16,007	M 16 x 1,5	1,500	12,800	14,000	14,50	90,000	33,800	4	257,67
20,007	M 20 x 1,5	1,500	14,950	16,000	18,50	102,00	42,800	4	288,27

- Con refrigeración axial.
- Para uso universal en casi todos los materiales.



STC – FRESAS DE ROSCAR

Fresas de roscar con chaflán para rosca ISO métrica



- Con refrigeración.
- Para uso universal en casi todos los materiales.



Kat.-Nr. 53810

Code-No.	D	P mm	d ¹ mm	d ² mm	d ³ mm	dk mm	l ¹ mm	l ² mm	l ³ mm	Z	€/ precio neto
3,000	M 3	0,500	2,300	6,000	3,400	2,50	48,000	6,800	36,000	3	132,67
4,000	M 4	0,700	3,000	6,000	4,500	3,30	48,000	8,800	36,000	3	126,28
5,000	M 5	0,800	4,000	6,000	5,500	4,20	54,000	10,800	36,000	3	126,28
6,000	M 6	1,000	4,800	8,000	6,600	5,00	62,000	13,500	36,000	3	139,03
8,000	M 8	1,250	6,400	10,000	9,000	6,80	74,000	18,100	40,000	3	165,82
10,000	M 10	1,500	7,950	12,000	11,000	8,50	80,000	21,800	45,000	4	193,88
12,000	M 12	1,750	9,950	14,000	13,500	10,20	90,000	25,400	45,000	4	278,09
14,000	M 14	2,000	11,200	16,000	15,500	12,00	102,000	31,000	48,000	4	321,45
16,000	M 16	2,000	12,800	18,000	17,500	14,00	102,000	35,000	48,000	4	406,91

Fresas de roscar con chaflán para rosca ISO métrica fina



- Con refrigeración.
- Para uso universal en casi todos los materiales.



Kat.-Nr. 53820

Code-No.	D	d ¹ mm	d ² mm	d ³ mm	dk mm	l ¹ mm	l ² mm	l ³ mm	Z	€/ precio neto
4,003	M 4 x 0,5	3,000	6,000	4,500	3,50	48,000	8,800	36,000	3	172,20
5,003	M 5 x 0,5	4,000	6,000	5,500	4,50	54,000	10,800	36,000	3	172,20
6,003	M 6 x 0,5	4,800	8,000	6,600	5,50	62,000	12,800	36,000	3	204,22
6,004	M 6 x 0,75	4,800	8,000	6,600	5,20	62,000	13,100	36,000	3	163,27
8,004	M 8 x 0,75	6,400	10,000	9,000	7,20	74,000	16,900	40,000	3	179,92
8,005	M 8 x 1	6,400	10,000	9,000	7,00	74,000	17,500	40,000	3	183,69
10,005	M 10 x 1	7,950	12,000	11,000	9,00	80,000	21,500	45,000	4	213,09
10,006	M 10 x 1,25	7,950	12,000	11,000	8,80	80,000	21,900	45,000	4	210,53
12,005	M 12 x 1	9,950	14,000	13,500	11,00	90,000	25,500	45,000	4	302,38
12,007	M 12 x 1,5	9,950	14,000	13,500	10,50	90,000	26,300	45,000	4	307,48
14,007	M 14 x 1,5	11,200	16,000	15,500	12,50	102,000	30,800	48,000	4	321,45
16,007	M 16 x 1,5	12,800	18,000	17,500	14,50	102,000	33,800	48,000	4	406,86

STC – FRESAS DE ROSCAR MICRO

Micro fresas de roscar para rosca ISO métrica



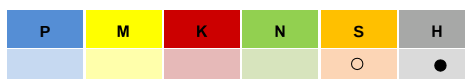
Para uso universal en casi todos los materiales



Cat.-Nr. 53840

code-No.	D	P mm	d ¹ mm	d ² mm	l ¹ mm	l ² mm	l ₅ mm	Z	€/ pce net
1,600	M 1,6	0,350	1,200	3,000	39,000	1,100	4,800	3	77,88
1,800	M 1,8	0,350	1,400	3,000	39,000	1,100	5,400	3	77,88
2,000	M 2	0,400	1,550	3,000	39,000	1,200	6,000	4	77,88
2,500	M 2,5	0,450	1,950	3,000	39,000	1,400	7,500	4	81,64
3,000	M 3	0,500	2,400	6,000	58,000	1,500	9,500	4	81,64
3,500	M 3,5	0,600	2,800	6,000	58,000	1,800	11,000	4	81,64
4,000	M 4	0,700	3,200	6,000	58,000	2,100	12,500	4	81,64
5,000	M 5	0,800	4,000	6,000	58,000	2,400	16,000	4	81,64
6,000	M 6	1,000	4,800	6,000	58,000	3,000	20,000	4	81,64
8,000	M 8	1,250	5,950	6,000	58,000	3,800	24,000	4	81,64
10,000	M 10	1,500	7,800	8,000	73,000	4,500	33,000	4	94,39
12,000	M 12	1,750	9,000	10,000	84,000	5,300	38,000	4	123,74
16,000	M16	2,000	11,800	12,000	84,000	6,000	35,000	5	144,14

Micro fresas de roscar para rosca ISO métrica



Para materiales templados 45-65 HRC



Cat.-Nr. 53850

code-No.	D	P mm	d ¹ mm	d ² mm	l ¹ mm	l ² mm	l ₅ mm	Z	€/ pce net
2,000	M 2	0,400	1,550	3,000	39,000	1,200	6,000	4	93,11
2,500	M 2,5	0,450	1,950	3,000	39,000	1,400	7,500	4	93,11
3,000	M 3	0,500	2,350	6,000	58,000	1,500	9,500	4	94,39
4,000	M 4	0,700	3,100	6,000	58,000	2,100	12,500	4	94,39
5,000	M 5	0,800	3,800	6,000	58,000	2,400	16,000	4	94,39
6,000	M 6	1,000	4,800	6,000	58,000	3,000	20,000	4	94,39
8,000	M 8	1,250	5,950	6,000	58,000	3,800	24,000	4	94,39
10,000	M 10	1,500	7,800	8,000	64,000	4,500	23,000	4	112,24
12,000	M 12	1,750	9,000	10,000	73,000	5,300	26,000	5	147,96