



KPRE2000R (High Speed Milling Condition)



Danger of fire by spark incidence or heat caused by tool breakage can happen during processing.
Confirm fire prevention countermeasure beforehand necessarily before use.

Work Material	Copper			
Outside Diameter	SPEED (min ⁻¹)	FEED (mm/min)	SPEED (min ⁻¹)	FEED (mm/min)
2.0	15,000~25,000	3,000	15,000~25,000	1,500
3.0	15,000~25,000	3,200	15,000~25,000	1,600
4.0	15,000~25,000	3,500	15,000~25,000	1,800
6.0	10,000~20,000	4,000	10,000~20,000	2,000
8.0	7,000~15,000	4,000	7,000~15,000	2,000
10.0	5,000~13,000	4,500	5,000~13,000	2,200
12.0	3,000~9,000	4,500	3,000~9,000	2,200
DEPTH OF CUT				

1. Use a rigid and precise machine and holder.
2. Recommend water soluble fluids.